

## ***ACCREDITATION CERTIFICATE***

### **Industrial Pressure Testing Ltd.**

**Unit H5, Marina Commercial Park, Cork.**

### ***Type C Inspection Body***

**Registration number**

**9001**

is accredited by the Irish National Accreditation Board (INAB) to undertake inspection as detailed in the Schedule bearing the above registration number, in compliance with

**ISO/IEC 17020:1998**

“General Criteria for the operation of various types of bodies performing inspections”

**(This Certificate must only be read in conjunction with the Annexed Schedule of Accreditation)**

Date of award of Accreditation: 19:12:2001

Date of last renewal of accreditation: 19:12:2006

Expiry Date of this certificate of accreditation: 19:12:2011

This accreditation shall remain in force until further notice subject to continuing compliance with ISO/IEC 17020:1998, IAF/ILAC-A4 and any further requirements specified by the Irish National Accreditation Board.

**Manager:** *Tom Dempsey*  
**Mr Tom Dempsey**

**Chairperson:** *Maire Walsh*  
**Dr Máire Walsh**

Issued on 19<sup>th</sup> December 2006

Organisations are subject to annual surveillance and are re-assessed every five years. The renewal date on this Certificate confirms the latest date of renewal of accreditation.

To confirm the validity of this Certificate, please contact the Irish National Accreditation Board at +353-1-6073003

Wilton Park House  
Wilton Place  
Dublin 2

Tel: 353-1-607 3003  
Fax: 353-1-607 3109  
E-mail: [inab@inab.ie](mailto:inab@inab.ie)  
<http://www.inab.ie>



*Type C Inspection Body*

## ***Schedule of Accreditation***

# **INDUSTRIAL PRESSURE TESTING**

### ***Cylinder Pressure Testing and Inspection***

Initial Registration Date : 19-12-2001

#### **Type C Inspection Body**

<b>Postal Address:</b>	<b>Unit H5 Marina Commercial Park Centre Park Road Cork</b>
<b>Telephone:</b>	<b>353-21-4968383</b>
<b>Fax:</b>	<b>353-21-4968059</b>
<b>Contact Persons</b>	<b>Dr Terry Southgate Mr Noel Barrett</b>
<b>Facilities:</b>	<b>Public Testing &amp; Inspection</b>

# INDUSTRIAL PRESSURE TESTING LTD

**Cylinder Pressure Testing & Inspection Body**



## SCOPE OF ACCREDITATION

Field of Inspection/ Materials/products tested	Type & Range of: Inspection / Test/Properties measured	Methods and Procedures/ Equipment/techniques used
<p><b>102 INDUSTRIAL EQUIPMENT AND MACHINERY</b></p> <p>.01 Pressure Equipment :- <b>Cylinders &amp; other Pressure Vessels</b></p> <p><b>Transportable gas cylinders (excluding dissolved acetylene cylinders):-</b></p> <p><b>Seamless steel cylinders</b></p> <p><b>Seamless aluminium alloy cylinders</b></p> <p><b>Composite cylinders</b></p> <p><b>Seamless steel and aluminium alloy containers having a water capacity of less than 0.5 litre</b></p>	<p>Hydrostatic Pressure Tests:-</p> <p>Hydraulic proof pressure test</p> <p>Hydraulic volumetric expansion test (water jacket)</p> <p>Cylinder water capacity: 0.5 litre and above</p> <p>Gauge pressure: 0 bar to 600 bar</p> <p>Cylinder tare: 0.0005 Kg to 30 Kg Cylinder tare: 0.5 Kg to 150 Kg</p> <p>Water jacket: Cylinders up to 230mm dia x 1575 mm height</p>	<p>BS EN 1968:2002*<sup>1</sup></p> <p>BS EN 1802:2002*<sup>1</sup></p> <p>BS EN ISO 11623:2002*<sup>1</sup></p> <p>BS 5430 Part VI: 1994</p>

Note:  
1. Excludes Ultrasonic testing of Cylinders